



# NovaS - Innovation and Services Hydrometallurgy and Environment

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**novas**

***Cyted Bioreca 2007***



# Universidade Federal de Minas Gerais

## College of Engineering

### Dept. of Metallurgical and Materials Engng.-DEMET

*21 faculty members. Two courses:*

*Undergraduate Program Metallurgical Engng. (50/yr)*

*Graduate Program in Metallurgical and Mining Engng - CPGEM*

#### *Main Research Areas*

Materials Sc. Engng.; Physical and Mechanical Metallurgy;  
Extractive Metallurgy; Mineral Technology (Hydrometallurgy)

#### *Main features*

Strong links with the industry

776 M.Sc. & Dr degrees (1971-2007) (40% industry)

Multidisciplinary nature: faculty and students

#### *Leadership indicators*

National Excellence (CAPES)

16/18 faculty recognized CNPq Researchers

Awarded with the main National Research funds





# The NovaS group

A researchers association. The group undertakes fundamental and applied research in the fields of Hydrometallurgy and Environmental.

The work is within a framework that includes:

- focus on the local industry needs
- multidisciplinary approach
- local and international network:  
private and public sectors, international collaboration.



# The NovaS group: main competencies

***Process Development***  
Carlos Morais  
Ana Cláudia Ladeira/ **CDTN**

***Molecular Modeling***  
Hélio A. Duarte  
Chemistry/**UFMG**

***Water Resources  
Biodiversity***  
Francisco Barbosa  
General Biology/**UFMG**

***Hydrometallurgy  
and  
Environment***

***Systemic Development***  
Renato Ciminelli  
**SECTES**

***Physical-chemistry of  
Aqueous Systems***  
Virginia Ciminelli  
Metallurgy and Materials/**UFMG**

***Mathematical  
Modeling of  
Extractive Processes***  
Marcelo Mansur/**UFMG**

# Network: recent and current cooperation

## North America

The Pennsylvania State University  
The University of Calgary  
The University of California

## Australia

The Parker Centre/Murdoch University

USP UFOP UFV UFRGS  
Environmental Agency of the State of Minas Gerais - FEAM  
Institute for Water Management – IGAM/MG  
Golder Associates  
Petrobrás  
Companhia Vale do Rio Doce - CVRD  
Rio Paracatu Mineração - RPM  
Votorantim Metals – VM  
Anglo Gold Ashanti

## Europe

*Germany* Inst. of Tech. Chem, Karlsruhe;  
TU of Freiberg; TU of Dresden

*Spain* Universidade Politécnica da Catalunha  
Universidad Complutense de Madrid

*Hungary* University of Vészprem-Hungary

## South America

CYTED networks: Iberarsen  
EULACentre-Universidad de  
Concepción

# Process Development

Centre for Development of Nuclear Technology/CNEN  
Department of Mineral Technology

Prof. Carlos Antônio de Moraes (chair)

Prof. Ana Claudia Q. Ladeira



Solvent extraction system

## Research Areas:

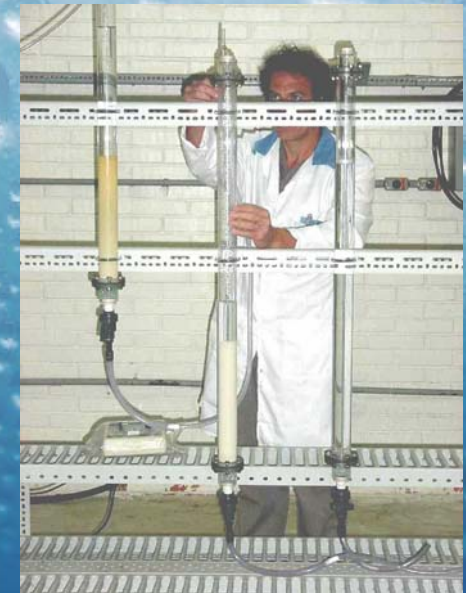
- Concentration and purification of metals from ores, liquors and industrial wastes – including radioactive materials
- Environmental Mitigation and Remediation

## Areas of expertise:

- Leaching
- Solvent Extraction
- Adsorption/Ion Exchange
- Chemical Precipitation



Leaching and precipitation system



Adsorption/Ion Exchange system

# Molecular Modeling

Department of Chemistry - UFMG  
Group of Theoretical Inorganic Chemistry

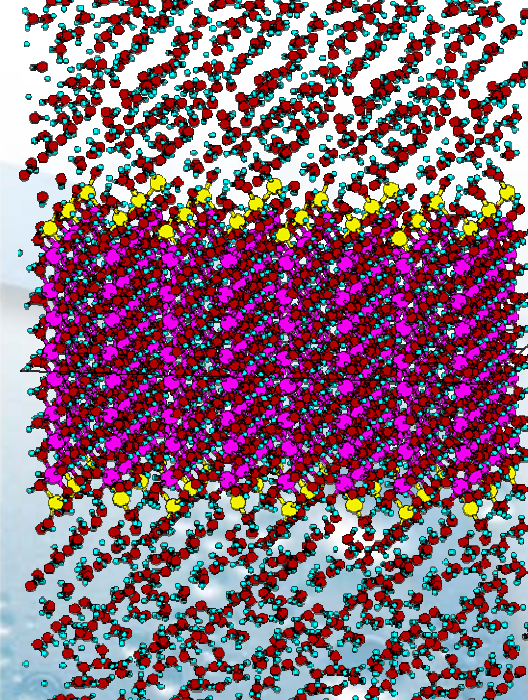
<http://www.qui.ufmg.br/~duarteh>

Prof. Hélio Anderson Duarte (chair)

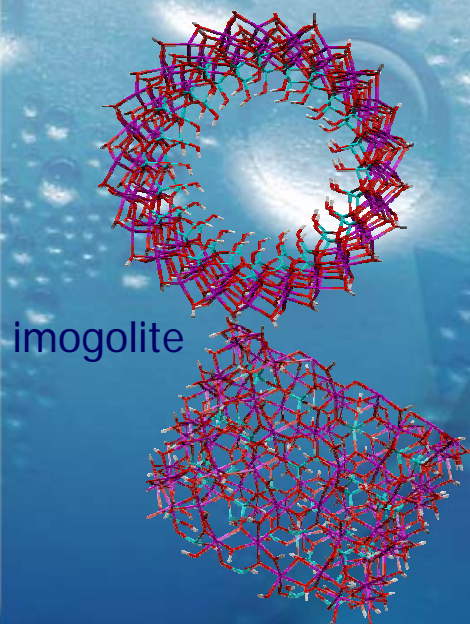
A thermodynamic approach to  
understand reaction mechanism at a  
molecular level

## Research areas

- Mineral/Water Interface
- Chemical Speciation
- Metal Sorption on Mineral Surfaces
- Development of New Theoretical Tools



Gibbsite/Water



imogolite

# Research Activities

## *Water in Mining and Metallurgy*

*Water is perceived as a transformation agent for promoting innovation in the productive chains, increase of industrial competitiveness, social approval and the regional sustainable development.*



# **Water Resources/Biodiversity**

**Department of General Biology - UFMG  
The Limnology Research Team**

**Prof. Francisco Barbosa (chair)**

## **Research Areas**

- Aquatic ecology**
- Plankton, benthon, aquatic macrophytes and fish ecology**

**Major project: long-term ecological research program at the middle Rio Doce watershed, southeastern Brazil**

**Broader perspective in the assessment and management water resources**

# Systemic Development

Secretariat of Science and Technology of the State of Minas Gerais

The State Program for Mineral Technology

Prof. Renato Ciminelli (chair)

Research and Development areas:

- Competitive Studies
- Governance Networks for Mineral-Based, Local Productive Systems
- Strategies for diversification of Mining Regions
- Social and environmental constraints in the development of mining regions
- Strategic coordination of research funds
- Innovation Policies



# Physical Chemistry of Aqueous Processing

**Group of Hydrometallurgy and Environment  
DEMET/UFMG**

**Prof. Virginia Ciminelli (professor)**

**Afonso Henriques Martins (associate prof.)**

**Marcelo Mansur ( assistant professor)**

**Sonia Denise F. Rocha (associate prof, DEMIN)**

**Dr. Cláudia Lima Caldeira (industrial project manager)**

**Dr. Julio Silva (researcher, chemical analyses)**

**Dr. Maria Sylvia S. Dantas (researcher, Raman lab)**

**Dr Regina Carvalho (associate researcher)**

**16 Graduate students;**

**11 Undergraduates/Technicians**

## **Research Areas:**

- **Hydrometallurgy**
- **Aqueous Processing of Materials**
- **Water in Mining and Metallurgy**

# Research Facilities

## *Aqueous Processing*

- Opened and high pressure reactors
- MSMPR: crystallization/precipitation
- Columns
- Pilot plant: operation and process units in hydrometallurgy
- Humidity Cells

## *Chemical Analysis*

- AAS and Graphite furnace (GFAAS)
- Ion Chromatography
- ICP-MS (ICP-OES)
- Carbon analyses (TC/ TOC)
- Sulfur and carbon analyses (LECO)
- MABA

## *Materials Analyses*

- Specific Surface area and porosity
- Particle size analyses: laser diffraction and sedimentation, optical microscopy, and others
- Scanning electronic microscopy (SEM)
- MicroRaman spectroscopy

Other laboratories:

XRD; FTIR; Centre of Microscopy (UFMG);  
National Light Synchrotron Laboratory

# Research Areas and Projects

## **Hydrometallurgy**

*Metal extraction  
Thermodynamic and Kinetics Modeling*

***Gold, Rare earth, Base metals***

## **Aqueous Processing of Materials**

*Materials Syntheses and Modification  
Molecular Modeling  
Particulate Analyses and Properties*

***Syntheses and Modification of Materials for the  
Immobilization of Organic and Inorganic Species***

***Sorption and Precipitation Mechanisms***

## **Water in Mining and Metallurgy**

*Diagnosis and Treatment of Acid Mine Drainage  
Treatment of Process Water: SX, sorption and precipitation  
Analytical methodologies for analyses of trace elements*

# Research Activities

## Water Mining and Metallurgy

AMD: Prediction *Wastes Characterization. Effluent Treatment, Metals recovery* (CVRD, INB and others)

Arsenic Geochemistry in the Iron Quadrangle (D) (Anglo Gold Ashanti)

Design of Chemical Barriers for Tailing Dams Containing Metal sulfides and Arsenic. (D) (Rio Paracatu Mineração)

Mechanisms of Arsenic speciation and uptake by raw and modified materials. (M, D)

Application of BLM – Biotic Ligand Model to evaluate water quality in mining regions (CVRD, VM) (M, D)

Cyanide recovery in Gold Plants (Anglo Gold Ashanti) (M, D)

New methodologies for the assessment of water quality in mining areas (Fapemig)

Treatment of effluents from nuclear fuel cycle – Conversion stage.

Water recycling, acid and metals recovery, waste minimization in the galvanization industry (Fapemig, industry cluster)

Recover of metals from industrial wastes